



**SX100 / 1Ltr**  
**SX100 / 500ml**  
**SX100 / 250ml**

SX Adhesion promoters are formulated for enhancing the bond of adhesive tapes and also accelerating the cure time acrylic adhesive tapes. Ensure that you follow the proper handling procedures as directed by the MSDS.

**1. Surface preparation: (Clean the Surface):**

It is important that the surface to which the SX Adhesion promoter is to be applied is free from all contaminants, such as dust, oil, moisture, grime and finger marks. It is recommended that Multiprep surface cleaner is used for this purpose. The cloth that is used to apply the Multiprep should be routinely replaced. After cleaning has been carried out, ensure that the surface is completely dry before applying the SX Adhesion promoter.

**2. Shake the container before use:**

For best results, constant agitation is recommended.

**3. Temperature:**

The recommended application temperature range is (15C to 27C).

**4. Apply the SX Adhesion promoters to the surface:**

Apply the SX Adhesion promoter in one continuous coat. SX Adhesion promoters can be applied with a clean cloth and applicator bottle. DO NOT apply more than one layer of the SX Adhesion promoter to the surface.

**5. Allow the SX Adhesion promoter to dry:**

SX Adhesion promoters must be dry before applying the tape. Tape must be applied within one hour after the SX Adhesion Promoter has been applied.

**6. Apply tape to the surface:**

Follow the instructions for tape application on the tape specification sheet.

**7. Usage recommendations**

Use in a ventilated area wearing nitrile gloves. SX Adhesion promoter, and Multiprep are flammable and consideration is needed for use and storage

**8. Limitation**

SX Adhesion promoter is not recommended for use on some plastics such as Perspex. Once tape has been applied, do not reposition with out recoating the substrate.