

TECHNICAL DATA SHEET FOR PROCURE PC780

PRODUCT DESCRIPTION

PC780 is a solvent-based activator formulated to increase the cure speed of Procure Cyanoacrylate adhesives. It is designed for the bonding of Upvc plastics where "yellowing" can be a consideration

TYPICAL APPLICATIONS

"On demand" curing of Procure Cyanoacrylate. Especially suitable on slower high viscosity grades. Can be used to "fillet cure" adhesive Procure Cyanoacrylate and cure adhesive outside the joint

PHYSICAL PROPERTIES

Chemical type	Organic Solvent Base
Appearance	Clear
Specific Gravity	(@25c) 0.7
Flash Point	(C) <15 (highly flammable)

BENEFITS

Low risk of staining on UPVC plastic
Cures off Procure Cyanoacrylate in adverse conditions
Sets cure off in seconds

DIRECTIONS FOR USE

PC780 should be applied to the area to be bonded by spraying. Wait for the solvent carrier to evaporate (normally 10-30 seconds). Apply the appropriate Procure Cyanoacrylate grade to the part to be bonded and assemble. PC780 has an-part life of approximately 1 hour, if parts are not assembled within 1 hour, PC780 should be re-applied.

Alternatively assemble parts using Procure Cyanoacrylate then spray the exposed bond joint with PC780 to cure the adhesive instantly.

The speed of the cure with activator will depend on the substrates being bonded and the adhesive grade.

May cause discoloration if used excessively.

GENERAL INFORMATION

For safe handling of this product consult the Material Safety Data Sheet.

Procure activators are formulated for the use in conjunction with Procure adhesives

STORAGE

Store in a cool and dry area and out of direct sunlight.

PRESENTATION

Available in 200ml aerosol

DISCLAIMER

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